

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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OTHER : ☐																									

Work Order ID 164511

Wednesday, July 19, 2017 2:46:47 AM

164511

Page 2

Item ID: D4021-9

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bushing

Start Date: 8/9/2017

Start Qty: 50.00

50

Cust Item ID:

Required Date: 8/11/2017

Req'd Qty: 50.00

50

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

1.00

Quality Control

DAS

33

9-89

17/07/28

130

Identify as per dwg & Stock Location: wa004

0.00

130

Packaging

Memo

0.50

Packaging

LOCATION: WA004

57x SQ7-7-31

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

5.00

Quality Control

17/8/27



JUL 31 2017

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		OTHER : ☐																							

Picklist Print

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Page 1

Work Order ID: 164511

164511

Parent Item: D4021-9

D4021-9

Parent Item Name: Bushing

Start Date: 8/9/2017

Required Date: 8/11/2017

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP REV:A NEW ISSUE 09-11-23 JLM VERIFIED BY:DD IPP
Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as
per dwg revB DD 10.04.20 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased				100	f	20.0000	0.083	4.15			

M304R0 375

304 ROUND BAR 0.375

**

Location

Loc Qty

Loc Code

MAT028

20

m137599

20

4.325 ^{ft} DAS
45 2017-7-27
9-80

DQA: _____ Date: _____

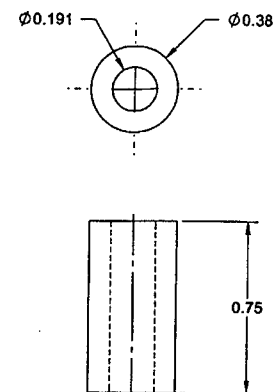
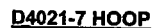


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OTHER : ☐					



D4021-9 BUSHING

NO. 164771 MC
17072

RELEASED
2010-04-14
MP

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT -7: 0.80 lbs
 -8: 0.02 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4021 TITLE MISC PARTS - 350 BASKET COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE PROPERTY OF DART AEROSPACE LTD. NO REPRODUCTION OR USE OF THIS DOCUMENT IS PERMITTED WITHOUT THE WRITTEN CONSENT OF DART AEROSPACE LTD. THIS DOCUMENT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN CONSENT OF DART AEROSPACE LTD.	REV. F
DRAWN	JPH		SHEET 3 OF 3
CHECKED	AK		SCALE
MFG. APPR.	AK		NTS
APPROVED	AK		
DE APPR.	AK		
DATE	10.04.06		